

ATLANTIC™ CLEAR CUTTING OIL

DESCRIPTION

ATLANTIC CLEAR CUTTING OIL is an exceptional non-staining cutting fluid that is compounded from select naphthenic oils and incorporates special lubricating, anti-wear and extreme pressure agents. ATLANTIC CLEAR CUTTING OIL produces smooth surface finishes on both ferrous and non-ferrous metals, does not stain aluminum, copper or their alloys and is excellent for steel and steel alloys that are easy to moderately difficult to machine.

APPLICATIONS

ATLANTIC CLEAR CUTTING OIL is an excellent choice for machining operations that include tapping, reaming, threading, drilling, broaching and thread rolling for primarily non-ferrous metals but is also excellent for ferrous metals. It is very effective for use in automatic screw machines or cutting of non-ferrous metals and their alloys.

ADVANTAGES

- M Transparent for Visual Control
- M Closer Tolerances
- M Provides Smooth Surface Finish
- M Excellent Tool Life
- M Minimal Mist Formation
- M Non-Corrosive to Non-Ferrous Metals

<u>TEST</u>	<u>TYPICAL SPECIFICATIONS</u> <u>ASTM METHOD</u>	<u>RESULTS</u>
Color	D-1500	2.0
Viscosity, SUS @ 100F	D-445	210
Flash Point, F	D-92	360
Pour Point, F	D-97	5
Chlorine, wt. %	----	2.3

PACKAGE AVAILABILITY

1 gal. Jug (4/case), 5 gal. Pail
15 gal. Keg and 55 gal. Drum